

C2

The C2 line is specifically designed for a diversified production, with any substrate and lotion, of cross-folded wet wipes, made by a fully automatic process, up to the construction of the product stack. The package displacement on the packaging line is manual. Its special design, characterized by a continuous run without the use of vacuum systems, enables the production of high quality packages and allows the use of light substrates and creamy lotions of the latest generation, which rarely can be used with non-continuous processes.

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Product infeed	semi-automatic on 2 lanes
Machine working direction	at customer request
Primary voltage	400 V (+/- 5%), 50/60 Hz, 3 PH
Secondary voltage	231 VAC, 24 VDC
Installed power	12 Kw
Functioning	electronic pneumatic
Control	electronic
Total change-over efficiency	99,9%
Waste for splice	1 stack
Mechanical speed	2000 wipes / min
Design speed	2000 wipes / min
Working speed	1500 wipes / min
Production speed	up to 1500 wipes / min

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Lotion add on rate	min 100% - max 400%
Lotion viscosity	min 10 cps - max 150 cps
Folded length	min 3 inch - max 5.9 inch
Folded width	min 2.2 inch - max 5.1 inch
Unfolded length	min 5.9 inch - max 11.8 inch
Unfolded width	min 4.7 inch - max 11.8 inch
Basis weight	min 22 gsm max 80 gsm
Maximum roll width	25.2 inch
Maximum roll diameter	46.7 inch
Maximum roll weight	150 kg
Core diameter	3 inch
Format change-over time	from 15 min up to 2 hours
Splice	automatic-manual
Infeed height	about 35.4 inch
Operating pressure	6 bar
Air consumption	220 nl / min
Total machine weight	2500 kg