

## Daytona

---

Daytona is the machine by Teknoweb for the production of folded wet wipes for canisters. The platform ensures the whole process of manufacturing of the canisters: filling, capping, labeling.

### Daytona

---

Product infeed	automatic on 6 lanes
Working machine direction	at customer request
Primary voltage	400 V (+/- 5%), 50/60 Hz, 3 PH
Secondary voltage	231 VAC, 24 VDC
Installed power	15 Kw
Functioning	servo
Control	PLC
Total change-over efficiency	99,9 %
Waste for splice	1 pack
Mechanical speed	3000 wipes / min
Design speed	3000 wipes / min
Production speed	2400 wipes / min
Lotion application	from 20 grs up to 250 grs (+ / - 2)
Lotion add on rate	min 100% - max 300%
Lotion viscosity	min 15 cps max 150 cps

---

## Daytona

---

Folded length min 3.1 inch max 4.7 inch

---

Folded width min 2.4 inch max 4.3 inch

---

Unfolded length min 5.9 inch max 8.7 inch

---

Unfolded width min 5.1 inch max 9.5 inch

---

Basis weight from 22 gsm up to 100 gsm

---

Core material carton or PVC

---

Maximum roll width 46.7 inch

---

Maximum roll diameter 46.7 inch

---

Maximum roll weight 250 Kg

---

Core diameter 3 inch

---

Format change-over time 4 h

---

Splice manual-automatic

---

Operating pressure 6 bar

---

Air consumption < 1000 nl / min

---

Total machine weight 7500 Kg

---

Cutting speed 400 cuts / min

---

Cut-off length min 6.3 inch max 8.7 inch (format part)

---

Slit width min 5.1 inch max 7.9 inch

---

Packaging speed 100 packs / min

---

Daytona

---

Drive technology

Siemens / Rockwell

---

TEKNOWEB s.r.l. -- Via Dei Salici, 7 -- 26020 Palazzo Pignano -- (CR) Italy  
Tel. +39 0373 951311 -- fax +39 0373 983059  
P.IVA IT 01325360194 -- Capitale sociale euro 117.000 i.v.  
Registro Imprese di Cremona e C.F. 01325360194 CCIAA Cremona n. REA 161603 Mecc. CR012424