

Profit

The Profit platform is a high technology machine for the production of wet wipes for flat packs. This machine combines the maximum flexibility, the maximum simplicity and the highest technology, in order to achieve the customer needs, thanks to the many different formats and its limited cost. This combination allows to reach targets of production efficiency and reliability at the top of the market.

Profit

Product infeed	automatic on multi-lane
Machine working direction	at customer request
Primary voltage	400 V (+/- 5%), 50/60 Hz, 3 PH + N
Secondary voltage	236 VAC, 24 VDC
Installed power	15 Kw
Functioning	electronic pneumatic
Control	electronic
Total change-over efficiency	95%
Waste for splice	3 clips
Mechanical speed	from 4800 wipes / min up to 7200 wipes / min
Design speed	600 cuts / min
Production speed	from 4000 wipes / min up to 6000 wipes / min
Lotion add on rate	min 100% - max 400%
Folded width	min 2.7 inch max 4.7 inch

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Unfolded length	min 3.9 inch max 11.8 inch
Unfolded width	min 5.1 inch - max 11 inch
Basis weight	min 22 gsm - max 150 gsm
Maximum roll width	25.2 inch
Maximum roll diameter	46.7 inch 59 inch
Maximum roll weight	150 Kg
Core diameter	3 inch
Format change-over time	30 min
Splice	automatic
Infeed height	about 35.4 inch
Operating pressure	6 bar
Air consumption	< 1000 nl / min
Total machine weight	5000 Kg
Cutting speed	600 cuts / min
Cut-off length	min 6.3 inch max 8.7 inch (format part)
Drive technology	Siemens / Rockwell